

## We appreciate the opportunity to quote your needs.

Since 2015, we have installed over 125 counter pressure canning lines globally. Today we offer our 4<sup>th</sup> Generation equipment that has been thoroughly tested in the beer and beverage market. We are an independently owned and operated company with a dedicated team of 20 employees.

We provide the following canning line production systems, based on filling carbonated 12oz. cans:

- 60 CPM 12/1 Gen 4 Rotary Counter Pressure with gravity fill including single-head mechanical seamer.
- 120 CPM 12/4 Gen 4 Rotary Counter Pressure with gravity fill including 4-head mechanical seamer.
- 240 CPM 24/4 Gen 4 Rotary Counter Pressure with gravity fill including 4-head mechanical seamer.
- 360 CPM 36/6 Gen 4 Rotary Counter Pressure with gravity fill including 6-head mechanical seamer.
- 40 CPM 6/1 Gen 2 In-Line Counter Pressure with gravity fill including single-head mechanical seamer.

## Our filler/seamers come with a lifetime “No Rust” Guarantee.

Our recent 2021/2022 installations include:

- ❖ Big Sky Brewing -24/4 Gen 3 -200 CPM Line
- ❖ Thorn Brewing -12/4 Gen 3 100 CPM Line
- ❖ Bald Bird Brewing 24/4 Gen 3 200 CPM Line
- ❖ Best Bev Co-Packing 24/4 and 12/4 CPM Line
- ❖ 3Floyds 24/4 Gen 1 Line (rebuild is scheduled for late 2022)

We offer complete canning line and beverage processing equipment solutions including:

Semi & Full Auto De-Palletizers	In-Line Carbonation
Modular & Custom Conveyance	Syrup Mixing and Sterilization Systems
Ionized Air Rinse Tunnels – Single - Dual - Triple Lanes	Mixing and Storage Tanks
Can Warming Tunnels	CIP Systems
Tunnel Pasteurizers	HTST Pasteurization
Line Integration & Automation Panels	Line Engineering

Our equipment is made/assembled in the USA at our factory in Lafayette, Indiana. Our equipment features include:

- Our CPM rating is based on minimum for Carbonated Product, not Still Product, as it will run faster. Lower Carbonated (<2.5 v/v) and cold beer/beverage (<34F) will run faster.
- Production Grade & Hygienic Design for 24/7 type operation that outperforms anything in its class.
- TPOs Under 100 PPB. Many customers achieve less than 50 PPB TPO added.
- Low Seam Defects and Zero Leakers with the latest seam profiles and tooling.
- 100% Stainless Steel Design Filler, Seamer, De-Pal, and conveyors – **Including Frames/Bases.**
- Allen Bradley Logix PLC/HMI Touch Screens on fillers and De-Palletizers.
- Digitally-controlled Product Bowl with IFM German instruments.
- Mechanical Filling Valves with Gravity Fill for accurate fills and easy maintenance.
- Remote Access via Wi-Fi/Ethernet for PLC access.
- Low manpower requirements due to high-level automation design.
- UL-certified in-house panel build.
- In-house automation programming.
- Unmatched service and parts support out of our Lafayette, Indiana, factory 24/7 responses – weekends and holidays

I have put together basic canning line pricing with options. Also attached are brochures. If you let me know what fits your project, I can provide more information.

References and customer visits available on request.

Please see our YouTube video channel:

<https://www.youtube.com/c/PalmerBeverageSystems/videos>

Our services include line engineering, line installation, equipment commissioning, startup/FAT, training, and preventive maintenance programs.

We now offer equipment financing of up to \$2,000,000 for application only based on credit score with \$1 buyout options for lease to own for domestic customers. New business leasing as well.

Cheers.